



SAFETY DATA SHEET

Section 1: Identification

Product Identifier: CPP-1

Other means of identification: Flexible Alumina Powder Paper. Ceramic Powder Paper.

Recommended use: Separator material for use in sintering technical ceramic and specialty metal materials. Used primarily at high temperatures.

Manufacturer:

ZIRCAR Ceramics, Inc.
P.O. Box 519
Florida, NY 10921
www.zircarceramics.com
sales@zircarceramics.com
(845) 651-6600

Emergency Telephone Number:

CHEMTREC: (800) 424-9300 (USA/Canada), (703) 527-3887 (International)

Section 2: Hazards Identification

Hazard Classification(s): Acute Toxicity, category 5, Skin Irritation, Eye Effects, category 2 Respiratory Sensitizer.

Signal Word: Warning.



Precautionary Statement(s): May cause skin, eye and respiratory irritation.

CAUTION: Handling or machining of these products may produce respirable dust particles. Dust may irritate eyes, skin and respiratory tract.

Inhalation: Dust may cause irritation or soreness of throat and nose.

Eye Contact: Dust may cause temporary irritation or inflammation.

Skin Contact: May cause temporary dryness, irritation or rash.

Ingestion: Ingestion is unlikely. May cause gastrointestinal disturbances. Never induce vomiting without the advice of a physician.

Medical Conditions Aggravated by Exposure: Respiratory effects may be aggravated by smoking. Pre-existing respiratory problems may be aggravated by dust.

Section 3: Composition / Information on Ingredients

Chemical and common names, CAS numbers and concentration

Chemical Name	Common Name	CAS Number	% by weight
Aluminium(III) oxide	Alumina	1344-28-1	>98 - 99
Organic carrier		proprietary	<2

Section 4: First Aid Measures

Inhalation: Remove to fresh air. Rinse mouth to clear throat and expel dust. Blow nose to evacuate dust. Consult a physician if irritation persists.

Eye Contact: Products can be physical irritants to eyes. Do not rub eyes. Keep hands or contaminated body parts away from eyes. Remove contact lenses. Flush with water. If irritation persists, consult a physician.

Skin Contact: Products are irritants. Wash with soap and water. For dryness, a skin cream may be helpful. Do not apply anything to a rash. Consult a physician if irritation persists.

Ingestion: Drink plenty of water. Do not induce vomiting without advice of a physician. Seek medical attention.

Note to Physicians: Aluminum Oxide dusts have caused no systemic or pathological problems. The material is inert in the body. Some individuals may experience allergic sensitivity reactions. These are generally limited to mild occupational dermatitis. Chronic inhalation may result in pleural plaques not associated with cancers. Other effects principally derived from physical abrasion. Chronic exposure may produce radioplaque deposits in the pulmonary system with little or no parenchymal reactions. Some individuals may exhibit allergenic reactions ranging from asthmatic symptoms to benign pneumoconiosis.

Section 5: Fire Fighting Measures

Materials are not combustible. Use extinguishing media suitable for type of surrounding fire.

Section 6: Accidental Release Measures

Spill Procedures: Clean up procedures should minimize formation of airborne dusts. Remove dust by vacuuming using HEPA filtration where possible.

Release into Air: Prevent release of airborne particulates where possible. Do not blow dust around. Not a regulated hazardous substance. See Section 8 for appropriate engineering controls.

Release into Water: Release into water is not appropriate. Not a regulated hazardous substance.

Section 7: Handling and Storage

Storage: These materials are stable and may be stored in a dry place indefinitely. Best use if used within six months of manufacture date. Physical abrasion may produce small amounts of respirable dusts. See precautions/exposure limits under Section 8.

Normal Use: Materials are stable under normal use and are not expected to produce significant hazardous by-products or emissions.

Machining and Cutting: These materials may produce respirable and nuisance dusts when machined or cut. See Section 8 for exposure controls and personal protection during machining or installation procedures.

High Temperature Conditions: In use, the organic carrier will decompose leaving a film of ceramic powder. While not considered problematic during use, airborne particulate may complicate removal activities. It is recommended that product use be carefully matched to design parameters.

After Service: Appropriate ventilation and respiratory protection should be provided in compliance with OSHA standards. Strict adherence to recommended safe work practices is advised. Product removal must consider possible pickup of contaminants found where used and the possibility of usage above design temperatures. See Section 8 for appropriate respiratory protection during removal of material the subject of this SDS.

Section 8: Exposure Controls / Personal Protection

Exposure Limits

Aluminum Oxide	
OSHA PEL as 8 hr TWA	15/5 mg/m ³ Total dust/Respirable Fraction

ACGIH PEL as 8 hr TWA	10 mg/m ³ Inhalable particulate with no asbestos and <1% crystalline silica
Canadian PEL as TWA	5 mg/m ³
OSHA PEL as 8 hr TWA	25 ppm, 100 mg/m ³ (skin)
ACGIH PEL as 8 hr TWA	5 ppm, 20 mg/m ³

Appropriate Engineering Controls: Use dust suppression controls. Local exhaust ventilation, point of generation dust collection and/or down-draft work stations to minimize airborne dust generation are recommended when machining product.

Recommendations for Personal Protective Measures

Respiratory Protection:	Use appropriate protection pursuant to OSHA 29CFR 1910.134 and 29CFR 1926.103. The following information is provided as a guide and reflects industry recommendations for control of dust.
PPE < 1.0 f/cc	No specific recommendation, use personal protective equipment based on local conditions.
PPE 1.0 f/cc to 5.0 f/cc	Half-face, air purifying respirator equipped with a high efficiency particulate air (HEPA) filter cartridge.
PPE 5.0 to 25 f/cc	Full-face, air purifying respirator equipped with a high-efficiency particulate air (HEPA) filter cartridge
PPE > 25 f/cc	Full-face, positive pressure, supplied air respirator.
PPE Other	Work clothes should be washed separately and the washing machine rinsed following use. If possible, do not take work clothes home following machining or removal activities that produce significant amounts of dust.
Skin Protection	Wear gloves, head coverings and full body clothing to prevent skin irritation. Disposable clothing may be used. Store work clothes and street clothes separately.
Eye Protection	Wear safety glasses or chemical goggles to prevent eye contact. Do not wear contact lenses without goggles. Do not get dust or liquids into eyes. Have eye washing facilities available when using products.

These Products are generally not hazardous during normal use. These guidelines are provided for special circumstances involved in machining use and or after service removals. See Section 7 for after service and Section 13 for disposal recommendations.

Section 9: Physical and Chemical Properties

Physical and Chemical Properties

Appearance		Odor	pH	Melting Point	Specific Gravity
Physical State	Color				

This flexible paper-like.	White	Odorless	N/A	>1871°C (3400°F)	N/A
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Note: The organic binder in these products will begin to decompose at approximately 200C and will be completely decomposed at 450C. Decomposition of this organic binder generates an acrid odor therefore adequate ventilation should be provided during initial heating of material. Freezing point, initial boiling point and boiling range, flash point, evaporation rate, flammability, upper/lower flammability or explosive limits, vapor pressure, vapor density, partition coefficient: n-octanol/water, auto-ignition temperature, decomposition temperature and viscosity are irrelevant and/or unavailable to/for these materials.

Section 10: Stability and Reactivity

Chemical Stability: Materials are stable with no possibility of hazardous reactions or polymerization.

Chemical Incompatibilities: Powerful oxidizers; fluorine, chlorine trifluoride, manganese trioxide, oxygen difluoride, etc.

Hazardous Decomposition Products: None

Section 11: Toxicological Information

Exposure Routes and Effects

Inhalation: Dust may cause temporary irritation or soreness of throat and nose. Dust should not be inhaled as it may cause permanent lung injury (silicosis). The organic binder in these products will begin to decompose at approximately 200C and will be completely decomposed at 450C. Decomposition of this organic binder generates an acrid odor therefore adequate ventilation should be provided during initial heating of material.

Eye Contact: Dust may cause temporary irritation or inflammation.

Skin Contact: May cause temporary dryness, irritation or rash.

Ingestion: Ingestion is unlikely. May cause gastrointestinal disturbances. Never induce vomiting without the advice of a physician.

Medical Conditions Aggravated by Exposure: Respiratory effects may be aggravated by smoking. Pre-existing respiratory problems may be aggravated by dust.

Toxicology

Aluminum Oxide	
Acute Toxicity Estimate	LD ₅₀ : 4320 mg/kg

Carcinogenicity by ACGIH

Group A4: Not classifiable as a human carcinogen

Description of Symptoms: See Exposure Routes and Effects, Hazard Statement(s) and Precautionary Statement(s) sections above.

Section 12: Ecological Information

Eco toxicological Information: No information available.

Distribution: Aluminum oxide is naturally occurring and widely distributed in igneous rock. Secondary deposits in sedimentary rock may be found.

Chemical Fate Information: The relative inertness of these materials indicates that they may be highly persistent in the environment. No information regarding any negative effects of this persistence has been noted.

Section 13: Disposal Consideration

Disposal: Consult with local, state and federal regulations. In most cases these materials may be land filled safely. Refer to Section 8 for instructions regarding Exposure Controls/Personal Protection.

Hazardous Waste Classification: Materials are not regulated hazardous materials.

Empty Containers: Empty containers may contain product dust or residue. Do not re-use.

Section 14: Transportation Information

Materials are not regulated hazardous substances, no specific regulations apply.

Section 15: Regulatory Information

Regulated Constituents: Aluminum Oxide, Silica (amorphous)

SARA Title III Constituent: listed none

SARA de Minimus Concentration: 1.0% N/A

SARA Note: The listed substance requires reporting under Section 313 of SARA Title III of the Emergency Planning and Community Right to Know Act, annually if above the de Minimus Concentration and threshold quantity.

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New Jersey Right to Know Note: The listed substance is found on the New Jersey Hazardous substance list and is subject to reporting under SARA and the New Jersey Worker and Community Right to Know Act.

Pennsylvania Right to Know Note: The listed substance is subject to reporting under the Commonwealth of Pennsylvania's Worker and Community Right to Know Act. Form HSSF submissions due annually on April 1.

Mass. Right to Know Note: Items on the Massachusetts List of Hazardous Substances require specific hazard labeling in the workplace.

WHMIS Status: Aluminum oxide (CAS no. 1344-28-1 is subject to disclosure under the Hazardous Products Act.

Section 16: Other

Disclaimer:

The information contained herein is based on data considered to be accurate as of the preparation or revision date. It is provided in good faith and in compliance with state and federal regulations. No warranty or representation, express or implied is made as to the accuracy or completeness of this information. Other national, state and/or local regulations may apply.