



## ZIRCONIA COATING Type ZC-2



### General Information

ZIRCAR Ceramics' Zirconia Coating Type ZC-2 is water-based, concentrated suspension of Zirconium Oxide. When applied to ceramic, graphite or metal substrates ZC-2 imparts a high-purity Zirconium Oxide ( $ZrO_2$ ) surface that is extremely resistant to molten metals, metal slags, weld splatter and other reactive compounds. ZC-2 dries hard to a smooth surface.

### Characteristics & Properties

Color	Cream
Typical Composition, % dried	
ZrO <sub>2</sub>	95 - 99
Al <sub>2</sub> O <sub>3</sub>	1-5
Maximum Use Temperature, * °C (°F)	1900 (3500)
Coverage, ft <sup>2</sup> /gallon on non-porous surface	250 to 500
Shelf Life	One Year +

The data presented herein is intended to help the user to determine the appropriateness of this material for their application. This data is a nominal representation of this product's properties and characteristics and therefore should not be used in preparing specifications. \* Maximum use temperature is dependent on variables such as stresses, both thermal and mechanical, and the chemical environment that the material experiences.

### Suggested Applications

Non-wetting wash for Crucibles, Molds, Ladles and Spouts for use in Ferrous and Non-Ferrous Metals.  
Non-stick coating for saggars, setters and fixtures for use in powder metal and electronic ceramic sintering.  
Refractory masking in laser drilling applications.

### Availability of Standard Coating

ITEM #	DESCRIPTION
A39-01	ZC-2, 1 Gallon

### To Order:

**Standard items:** ZC-2 is made to order and will usually ship approximately 7 business days after an order is accepted.

**Custom preparations,** such as 5-gallon bucket, are available.

### Use Instructions

- 1) Clean surfaces to be coated, making certain they are free of contamination and loose particles.
- 2) Mix contents gently yet thoroughly before using. Stirring with a spatula is usually sufficient. Passing ZC-2 through a screen/filter can help remove large solid particles that may have formed as a result of material drying on container walls above the fluid line during storage.
- 3) Thoroughly coat surfaces with cement. Application of thin layers of material can be achieved by brushing, spraying or dipping. Allow time for each layer to air dry (below 60°C/140°F) before applying more. Reapply the material as required to assure even coating and desired thickness.

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Technical Data Bulletin  
Zirconia Coating Type ZC-2  
[www.zircarceramics.com](http://www.zircarceramics.com)  
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Revision Date June 23, 2017